

# TRUE MYTH

2013 EDNA VALLEY CHARDONNAY

Myths have been in existence since the beginning of recorded time. Ages ago, they were created by man to account for natural occurrences. As society changed and moved forward, myths became modern and urban. No matter the era, they have constantly been regarded as unexplained possibilities. Except for one. That one is me, as I am easily explained; I am simply the caretaker of the natural world that exists regardless of human beings or civilization. **I am Mother Nature.**

More than 40 years of careful, diligent farming have proven that the Edna Valley is truly a special place for Chardonnay. Those of us who have been here since its inception know and understand what a treasure this area is, as well as how it translates to fabulous wines. Like many other beautiful wonders on our planet - towering redwoods, powerful waterfalls, volunteer wildflowers, lush rainforests - this is an incredible place, one that I visit often.

## ... LET THE TRUTH BE TOLD

STYLE: Full-bodied, oaky, tropical

APPELLATION: Edna Valley

VINEYARD: Paragon Vineyard

CERTIFICATION: SIP Certified Sustainable

CLONES: Dijon 76, 4, 17 & Tepesquet

VINE AGE: 5 to 40 years

GEOGRAPHY: 5.4 miles from the Pacific Ocean

AVG BRIX @ HARVEST: 24.28

HARVEST DATES: 09.11 - 10.23.13

FERMENTATION: 65% in small French oak barrels, 35% in stainless steel

PROPRIETORS: The Niven Family, Pioneers of the Edna Valley AVA

TASTING NOTE:

*“Full-bodied yet crisp and clean, this perfectly balanced Chardonnay is loaded with citrusy tropical flavors and just the right touch of sweet oak.”*

AGING: 38% in new, fire-toasted French oak, on a bed of lees for five months

LEES STIRRING: During the first three months

ML: 10%

TA: 6.23 g/l

PH: 3.43

ALC: 13.5%

SUGGESTED RETAIL: \$18

WINEMAKER: Christian Roguenant

